

INSTALLATION MANUAL

202012-2

Parts List	
1	Driver / left side bar
1	Passenger / right side bar
2	Mounting bracket, front
2	Mounting bracket, middle
2	Mounting bracket, rear
12	Hex bolt, 10mm x 25mm
12	Flat washer, 10mm
12	Lock washer, 10mm
12	Pitch hex bolt, 8mm x 30mm
12	Flat washer, 8mm
12	Lock washer, 8mm

Procedure

- **1.** Begin installation by working on driver side of the vehicle.
- 2. Remove plastic plugs on rocker panel to locate mounting holes for brackets. Attach and secure front, middle and rear mounting brackets to existing holes using 8mm bolts, 8mm flat washers and 8mm lock washers for each outer hole and snug the hardware, but do not fully tighten.
- 3. Attach the side bar to the front, middle and rear brackets using 10mm x 25mm bolts and 10mm flat washers. Snug the hardware, but do not fully tighten.
- **4.** Adjust side bar so that it is level and centered, and tighten all bolts to complete the driver-side installation.
- **5.** Repeat this process for the passenger-side of the vehicle.
- 6. Congratulations on the installation of your new ARIES 3" round side bars. With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

Level of Difficulty

Easy



Product Image



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel and aluminum, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.



Front